

Technical Data

Test force range:

HM-210A: 9 steps + arbitrary test force

HM-220A: 19 steps + arbitrary test force

Load dwell time: 0 - 999s

Manual XY stage unit

Stage size: 100x100mm

Travel range: 25x25mm

with Digimatic in/mm micrometer heads

Resolution: 0.001mm

Max. specimen height: 133mm (Stage size: 25 x 25mm)

Max. specimen height: 121mm (Stage size: 50 x 50mm)

Max. specimen depth: 160mm (from the center of indenter)

Optical path: 4-port objectives switching system of

Infinity-correction optical system

Resolution: 0.01µm (When using objectives of X40 or more)

Data output: Serial interface (RS-232),

Digimatic interface, USB 2.0

Power supply: 39VA 100-125/220-240V AC, 50/60Hz

Dimensions: (W x D x H): 315x671x595mm

Mass: 43kg

Optional Accessories (Factory-installed option)

11AAC104: Objective lens unit 2X

11AAC105: Objective lens unit 5X

11AAC106: Objective lens unit 10X

11AAC107: Objective lens unit 20X

11AAC108: Objective lens unit 100X

11AAC129: Measuring microscope (Digital ocular)

11AAC109: Knoop Indenter Assembly (HM-210 Series)

11AAC110: Knoop Indenter Assembly (HM-220 Series)

Optional Accessories

810-454A: TV camera unit (8.4 inch LCD)

19BAA058: Diamond indenter for Vickers (HM210 Series standard test force)

19BAA059: Diamond indenter for Vickers (HM220 Series low test force)

19BAA061: Diamond indenter for Knoop (HM210 Series)

19BAA062: Diamond indenter for Knoop (HM220 Series)

810-013: Specimen (thin plate) holder

810-014-1: Specimen (wire) holder

810-015-1: Specimen (wire or ball) holder

810-016: 50 mm Vise

810-017: 100 mm Vise

810-019: Specimen tilting holder

810-020: Universal specimen holder

810-018: Rotary table

810-084: Rotatable universal specimen holder

810-085: Adjustable specimen (thin plate) holder

810-095: Rotatable specimen stage

375-056: Stage Micrometer (glass) Micro-scale

810-650-1: Resin mold specimen stage ø25.4

810-650-2: Resin mold specimen stage ø30

810-650-3: Resin mold specimen stage ø31.75

810-650-4: Resin mold specimen stage ø38.1

810-650-5: Resin mold specimen stage ø40

810-641: Vibration Isolator

810-870A: Sample Heating Device HST-250

810-420: 25x25mm stage (metric only)

810-423: 50x50mm stage (metric only)

810-424: 1"x1" in/mm stage (standard)

810-427: 2"x2" in/mm stage



Power turret with up to 2 indenter mounts and 4 objective mounts (manual operation possible)

Touch-screen type control panel

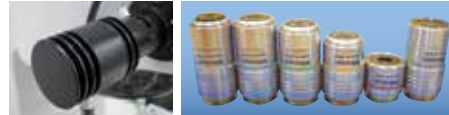


HM-210 / 220 Type A

SERIES 810 — Micro Vickers Hardness Testing Machines

FEATURES

- The electromagnetic force motor used in the loading mechanism enables the test force to be freely selected (see test force specifications) over the wide range of 0.4903mN to 19610mN (0.05gf to 2 kgf). It is also possible to freely set load dwell times. Now your desire for absolute control over the indentation size in Vickers hardness testing can be satisfied. The HM-200 series always offers the test force most appropriate for the specimen material and shape.
- The long working distance objectives used enable a comfortable working distance between the objective and the specimen surface. This greatly reduces the possibility of collision between the specimen and the objective during focusing operations. (e.g. for 50X objectives: 1.1mm for conventional models, 2.5mm for HM-200 series)
- Newly-designed 'MH Plan' objectives are optimized for measuring indentation images. The lineup includes 6 types of long working distance objectives: 10X, 20X, 50X and 100X for measuring indentation images, and 2X and 5X for enabling wide-range measurement around indentations.
- LEDs, which have a longer life, produce less heat, consume less power and are more energy efficient than incandescent bulbs, are employed for the illumination system.
- The motorized turret allows for up to 4 objective lenses and 2 indenter assemblies to be mounted at the same time.



Observation image of the indentation (50X)



Stray light reduction around the indentation



HM-210A

SPECIFICATIONS TYPE A Digital Hardness Tester

Model No.	HM-210 Type A	HM-210 Type A V/K	HM-220 Type A	HM-220 Type A V/K
Part No.	64AAB305P	64AAB306P	64AAB307P	64AAB308P
Fixed test force (mN)	98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807 (10gf-1000gf)	0.4903, 0.9807, 1.961, 2.942, 4.903, 9.807, 19.61, 29.42, 49.03, 98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807, 19610 (0.05 gf-2kgf)	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments
Arbitrary test force	≤100 gf in 1 gram increments, > 100gf in 10 gram increments	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments	< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments
Test force control	Force generation by electromagnetic and automatic control (load, dwell, unload)			
Control unit	Color LCD Touch Screen			
Loading rate	60 µ/sec		60µm/s, Variable between 2 and 60µm/s. ≤ 30 gf.	
Load dwell time	0-999 sec			
Indenter	Vickers	Vickers and Knoop	Vickers	Vickers and Knoop
Objective lenses	10x, 50x	10x, 20x, 50x	10x, 50x, 100x	10x, 50x, 100x
Objective turret	Motor driven and manual operation			
Filar eye piece	Dual Line, 10X, .01µ min			

With TV camera unit 810-454A (selectable with HM-210A/220A)

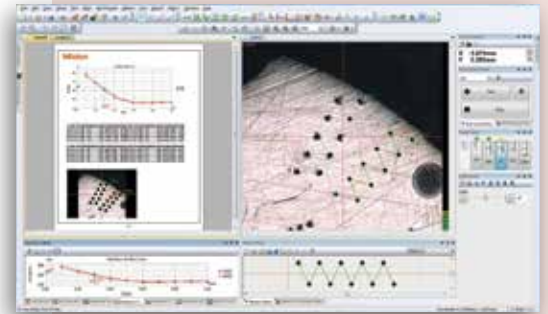
Measurement of indentation dimensions on a TV monitor reduces eye fatigue, which leads to improvement in operation efficiency in multi-point testing.



Mitutoyo

HM-200 Series with AVPAK software

For semi and fully automatic Type B and D Systems



AVPAK Software

System B (HM-210B/220B)

System B is equipped with **AVPAK-10**, a the software package that automatically measures the diagonal length of an indentation and calculates the corresponding hardness value. This means that measurement error caused by variation in operator interpretation is eliminated, thereby reducing costs.

Automatic measurement of indentation/ manual stage



Indentation-reading example



System D (HM-210D/220D)

In addition to the functions of System B, System D is equipped with the autofocus function and motorized x-y stage. This function allows for automatic hardness testing, thereby increasing efficiency and reducing labor costs.

Automatic measurement of indentation / motorized XY stage / Autofocusing

System D Technical Data

Motorized X-Y Stage	Travel Max	50 x 50 mm*
	Travel Min	1μ
	Table Size	130 x 130mm
Motorized Focusing Stage	Speed Max	25mm/ sec
	Max Range	1.4mm
	Min Unit	.1μ
Joystick Controller Functions	Max Speed	1mm/ sec
	Functions	X and Y Lock out
	Axis	X, Y and Z (Focus)
	Speed Control	Adjustable H,M,L
	Tester Control	Indent, Turret Position
	Other	Emergency Stop

*Optional 100 x 100 mm

SPECIFICATIONS

TYPE B PC-Driven Test System **TYPE D** PC-Driven Test System with motorized stage and auto focus

Model No.	HM-210 Type B	HM-210 Type B V/K	HM-220 Type B	HM-220 Type B V/K
Part No.	64AAB323P	64AAB324P	64AAB325P	64AAB326P
Model No.	HM-210 Type D	HM-210 Type D V/K	HM-220 Type D	HM-220 Type D V/K
Part No.	64AAB380P	64AAB381P	64AAB382P	64AAB383P
Fixed test force (mN)	98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807 (10gf-1000gf)		0.4903, 0.9807, 1.961, 2.942, 4.903, 9.807, 19.61, 29.42, 49.03, 98.07, 196.1, 294.2, 490.3, 980.7, 1961, 2942, 4903, 9807, 19610 (0.05 gf-2kgf)	
Arbitrary test force	≤100 gf in 1 gram increments, > 100gf in 10 gram increments		< 1 gf in .1 gf increments, ≤100 gf in 1 gram increments, > 100gf in 10 gram increments	
Test force control	Force generation by electromagnetic and automatic control (load, dwell, unload)			
Control unit	None, By PC*			
Loading rate	60 μ/ sec		60μm/s, Variable between 2 and 60μm/s. ≤ 30 gf.	
Load dwell time	0-999 sec			
Indenter	Vickers	Vickers and Knoop	Vickers	Vickers and Knoop
Objective lenses	10x, 50x	10x, 20x, 50x	10x, 50x, 100x	10x, 50x, 100x
Objective turret	Motor-driven and manual operation			
Filar eye piece	None			
CCTV camera	3 megapixel, 1/2"		3 megapixel, 1/2"	
Software	AV Pak		AV Pak	

*Must use specified PC

MZT-500

SERIES 810 — Micro Zone Test System

FEATURES

When it comes to evaluating mechanical properties of ultra-small regions of ultra-fine specimens, the MZT-500 Series models are exceptionally powerful tools in the fields of research and development and quality control. The MZT-500 can evaluate mechanical properties, which conventional

hardness testing machines for fine specimens cannot measure, such as various CVD and PVD-deposited or generated films, including ion-plated films; hardness of ultra-fine cross-sections; bonding mechanical properties; and mechanical wear properties of carbon fibers, glass fibers, whiskers, etc.

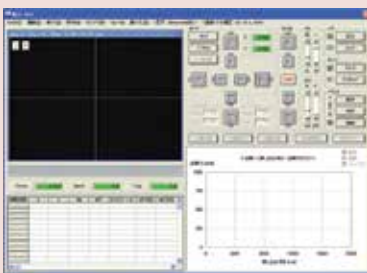
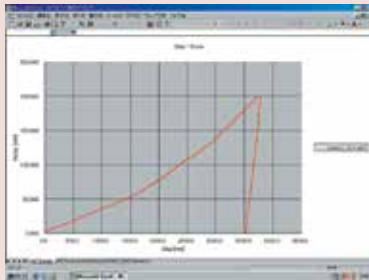
- Test data
The indentation factor can be obtained, which is related to the hardness value (partially) shown in Martens hardness test (ISO14577) and Young's modulus. Deformation characteristics in the load, dwell, and unload phases are also obtainable for use in determining properties of the specimen material.
- Hardness tests such as Vickers and Knoop hardness tests are supported.
- The balance lever vibration isolation mechanism reduces the effect of external vibrations on measurements.
- Indenter indentation depth can be measured up to a maximum of 20 μ m with a resolution of 0.1nm.
- Test forces between 0.1mN and 1000mN can be applied electromagnetically for evaluation of material properties in submicroscopic areas.
- Field-compatible form with cover for protection against dust and wind.



SPECIFICATIONS

Model No.	MZT-500L	MZT-500P
Order No.	810-813A	810-814A
Basic system	✓	✓
Data analysis / control device	✓	✓
Manual type XY stage (Travel range 25x25mm)	✓	—
Automatic XY stage (Travel range: 50x50mm)	—	✓

Test force loading device	Test force range: 0.1 to 1000mN
	Control resolution: 0.916 μ N
	Loading speed: 0.01 to 100mN/s
Indentation depth measurement	Range: 0 to 20 μ m
	Resolution: 0.1nm
Indenter	Type: Bercovich triangular pyramid indenter
Sample surface observation method	Camera: 1/3 inch black and white (410,000 pixels)
	Objective (monitor magnification): 100X (2500X), Optional: 10X (250X), 40X (1000X)
Specimen dimensions	Maximum height: 90mm
	Maximum depth: 90mm (From the center of the indenter axis)
Test type	Indentation test (with preliminary test force)
	Indentation test (without preliminary test force)
	Indentation depth setting test, continuous indentation test, repeated indentation test



HV110 / HV120

Series 810—Vickers Hardness Testing Machines – Type A

FEATURES

- Heavy load Vickers testing machines feature motorized force selection from 1-50kgf or .3 to 30kgf. Fully adjustable long-life LED illumination runs cool.
- A dual-line filar eyepiece combines with a color touch-screen LCD to create accurate measurements with the touch of a button.
- The motorized turret can accommodate up to 3 long working distance objective lenses for an even wider range of materials and a wide variety of anvils and x-y stages are also available.



HV120 show with optional 810-454A CCTV Camera

SPECIFICATIONS

Model	HV110	HV120
Order No.	810-441A	810-446A
Test force	9.807N (1kgf), 19.61N (2kgf), 29.42N (3kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf), 294.2N (30kgf), 490.3N (50kgf)	2.942N (0.3kgf), 4.903N (0.5kgf), 9.807N (1kgf), 24.51N (2.5kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf), 294.2N (30kgf)
Supported test method	HV, HK, HB (Light Force*), Kc	
Test force selection	Motorized	
Loading accuracy	±1%	
Load control	60µ/s, 150µ/s Automatic (loading, duration, unloading)	
Load rate	5~999 sec.	
Objective lens	2X, 5X, 10X (standard), 20X, 50X, 100X	
Measuring microscope	10X Dual-line filar	
Total magnification	20-1000X (100X Standard)	
Field of view	1,400µ (10X Lens) Type A	
Minimum reading	< 50x = 0.1µm, ≥50x = 0.01µm	
Display	Color LCD touch-screen	
Scaled conversion:	8 Types (ASTM, ISO, JIS, SAE and BS)	
Statistics:	N, Max., Min., Average, Range, High, Low, Good, Over, Under, SD(n-1), SD(n-1), SD(n) go/no-go judgment,	
Curvature correction;	0.01 to 200.00mm	
Maximum sample height	210mm Type A	
Maximum sample depth	160mm	
Maximum sample weight	20 Kg Anvil, 10 Kg with x-y Stage	
Optical path	100% Eyetube or Camera	
Output	Rs232, SPC, USB2.0	
Power supply	120 Volt AC/ 60 Hz	
Dimensions main unit (WxDxH)	9.9" x 24.7" x 30.7" (252x627x781mm)	
Mass	110lbs. (50kg)	

* Optional test forces may be required.

Optional Accessories

Lens:

- 11AAC712 OBJECTIVE LENS 2X
- 11AAC713 OBJECTIVE LENS 5X
- 11AAC714 OBJECTIVE LENS 20X
- 11AAC715 OBJECTIVE LENS 50X
- 11AAC716 OBJECTIVE LENS 100X

Stage

- 810-423 MANUAL STAGE 50X50
- 810-427 MANUAL STAGE 2" X 2" (In/mm)

- 959149 SPC cable (1m / 40")

Optical

- 11AAC711 "C" mount CAMERA ADAPTER
- 810-454A CCTV System

Indenters

- 19BAA060 DIAMOND INDENTER (VICKERS TYPE)
- 19BAA063 KNOOP DIAMOND INDENTER
- 19BAA281 CARBIDE-ALLOY BALL 1MM DIA.
- 11AAD469 CARBIDE-ALLOY INDENTER, 1MM DIA.
- 19BAA283 CARBIDE-ALLOY BALL, 2.5MM DIA.
- 11AAD470 CARBIDE-ALLOY INDENTER, 2.5MM DIA.

Additional Test Force

- 11AAC697 0.5 kg Brinell Weight
- 11AAC698 1.25 kg Brinell Weight
- 11AAC699 5.625 kg Brinell Weight
- 11AAC700 12.5 kg Brinell Weight

HV110 / HV120

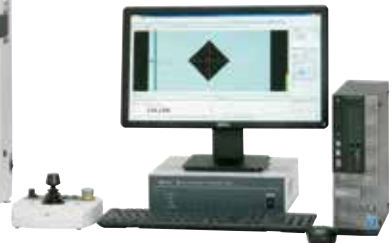
Series 810—Vickers Hardness Testing Machines – Type B / D

FEATURES

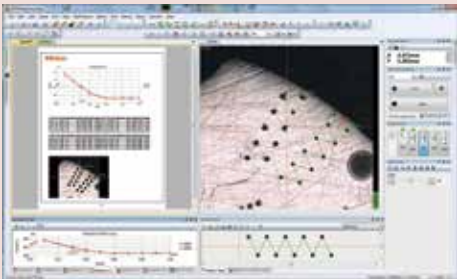
- The Type B HV110/ HV120 Vickers hardness testers add computer control to make measurements even more repeatable.
- A high-resolution 3 mega-pixel camera produces crisp images that are automatically measured in less than .3 seconds.
- Various software functions such as automatic light intensity, simple to use report generator and programming wizards make tedious and repetitive testing requirements more accurate than manual testing and eliminates common operator errors.
- The Type D HV110 / 120 adds a motorized X-Y stage with up to 100mm x 100mm of travel for large samples. A motorized focusing platform is also utilized for a complete walk away system.



Type B System
show with optional PC



Type D System
show with optional PC



SPECIFICATIONS

Model	HV110 Main Unit Only	HV120 Main Unit Only
Order No.	810-443A	810-448A
Test force	9.807N (1kgf), 19.61N (2kgf), 29.42N (3kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf) 294.2N (30kgf), 490.3N (50kgf)	2.942N (0.3kgf), 4.903N (0.5kgf), 9.807N (1kgf), 24.51N (2.5kgf), 49.03N (5kgf), 98.07N (10kgf), 196.1N (20kgf) 294.2N (30kgf)
Supported test method	HV, HK, HB (Light Force**), Kc	
Measuring microscope	Optional	
Field of View w/ 10X Lens	590 x 443 μm	
Display	Via PC	
Curvature correction;	0.01 to 200.00mm	
Maximum sample height	172mm Type B, 132mm Type D	
Maximum sample depth	160mm	
Maximum sample weight	10 Kg Type B, 3 kg Type D	
Optical path	100% Eyetube or Camera	
Output	USB2.0	
Mass	110lbs. (50kg)	

*Other specifications as Type A testers

** Optional test forces may be required

Basic Configuration	Type B	Type D
Main Unit	810-443A or 810-448A	810-443A or 810-448A
AVPak-10 Software	11AAC664	11AAC664
PC***	***	***
Automatic Focus Stage		810-465
Motorized X-Y Stage 50x50		810-461A
Motorized X-Y Stage 100x100		810-462A

*** PC not included

HR-530/530L

SERIES 810 — Rockwell Type Hardness Testing Machines



HR-530
(810-237)



Standard operating display



Graphic display of statistical calculation results and X-R control charts

Fine-adjustment table for Jominy testing 810-700



Optional Accessories: See page K-11, 12

Function: Touch-screen type

- Touch-screen operation with a back-lit LCD graphic display.
- Remote selection of the test force linked to the hardness scale selection.
- Choice of message language in English, German, French, Spanish, Italian and Japanese.
- Cylindrical and spherical surface compensation.
- Data offset.
- Conversion to other hardness scales.
- Powerful statistical processing with flexible data point editing and 1024 data memory.
- Measured data editing
- Go/no-go tolerance judgment.
- Statistical processing, histogram and X-R chart

FEATURES

- Closed Loop Test Force Control allows for a wide variety of hardness testing including Rockwell, Superficial and Light Force Brinell (6.25 to 187.5 kgf).
- Hardness testing of plastics according to ASTM D785 (Procedure A and B) and ISO2039-2 are also possible.
- Projected nose type tester allows testing of interior parts down to 40mm or 22mm with optional 19BAA292 indenter
- 5 display formats are possible to show you the information you need. Statistics and graphs can also be displayed on the color touch screen control panel.
- Simple to use automatic brake-start system begins the test automatically when initial force is reached
- The HR-530 is available in 9.8" (250mm) or 15.5" (395mm) height capacity models.
- Complete with a combination diamond indenter, one flat and one V anvil, 2 HRC, 1 HRBW, 1 HR30TW and 1 HR30N test block.



5.7-inch color LCD

SPECIFICATIONS

Order No.	810-237	810-337
Model	HR-530	HR-530L
Hardness testing methods	Rockwell/Rockwell Superficial/Brinell/Plastics hardness	
Initial test force (N)	29.42N (3kgf), 98.07N (10kgf)	
Test force (N)	Rockwell Superficial: 147.1N (15kgf), 294.2N (30kgf), 441.3N (45kgf) Rockwell: 588.4N (60kgf), 980.7N (100kgf), 1471.1N (150kgf) Light Force Brinell: 61.29 (6.25kgf), 98.07 (10kgf), 153.2 (15.625kgf), 245.2 (25kgf), 294.2 (30kgf), 306.5 (31.25kgf), 612.9 (62.5kgf), 980.7 (100kgf), 1226 (125kgf), 1839 (187.5kgf)	
Test force control	Automatic (load/hold/unload)	
Table up/down mechanism	Manual (automatic braking and load sequencing)	
Control unit	Color touch-panel	
Test force switching	Operated with the display unit	
Test force hold time	1 to 120s (Selectable in units of 1s)	
Maximum specimen size	Height: 9.8" (250 mm) Depth: 5.9" (150 mm)	Height: 15.5" (395 mm) Depth: 5.9" (150 mm)
Permissible inside diameter of a tube specimen	Minimum hole diameter: 1.38" (35 mm) (when using the special indenter: .87" (22 mm))	
Maximum table loading	45 lb (20 kg)	
Ball indenter	Tungsten carbide ball indenter	
Unit (display unit)	inch	
Display	Hardness value, test condition, go/no-go judgment result, statistical calculation result, X-R control chart, hardness conversion value Conversion function [HV, HK, HR (Rockwell hardness A, B, C, D, F, G / Rockwell Superficial 15T, 30T, 45T, 15N, 30N, 45N), HS, HB, tensile strength] Go/no-go judgment function Continuous test function (for specimens with the same thickness) Cylindrical correction, spherical correction, offset correction, multi-point correction functions Statistical calculation function (maximum value, minimum value, mean value, standard deviation, upper limit value, lower limit value, go count, range, no-go count) Graph generation function (X-R control chart)	
Language support	Japanese, English, German, French, Italian, Spanish, Korean, Chinese (simplified characters/traditional characters), Turkish, Portuguese, Hungarian, Polish, Dutch and Czech	
External data output	RS-232C, SPC, USB2.0	
Power supply	AC120V	
External dimensions	Main unit: 9.84" x 26.38" x 23.82" (250(W)x667(D)x621(H) mm)	11.8" x 26.2" x 30.1" (300(W)x667(D)x766(H) mm)
	Touch-panel display	191(W)x147(D)x71(H) mm
Mass	Approx. 60 kg	Approx. 69 kg

Note: Plastic testing may not be enabled, depending on the material.

HR-523/523(L)

SERIES 810 — Rockwell Type Hardness Testing Machines

FEATURES

- Multiple test force generation for Rockwell, Rockwell Superficial and Light Force Brinell hardness.
- Dolphin-nose indenter arm for easy reach of interior (min. $\varnothing 40\text{mm}/\varnothing 22\text{mm}^*$) and exterior surfaces.
- *When using an optional diamond indenter (19BAA292).
- Real-time electronic test force control for accurate loading. This eliminates load force overshooting.
- Indenter escape function for continuous testing at fixed table position. This eliminates instability caused by the table retraction.
- Auto-stop elevation table and automatic preliminary test force loading to provide stable test force generation.
- Complete with one flat and V anvil, diamond and 1/16" carbide ball indenters, 2 HRC and 1 HRBW Rockwell test blocks and an HR30N and HR30TW test block.



SPECIFICATIONS

Model	HR-523	HR-523L
Order No.	810-204-03A	810-207-03A
Preliminary Test Force	29.42N (3kgf), 98.07N (10kgf)	
Test Force	Rockwell	588.4N (60kgf), 980.7N (100kgf), 1471N (150kgf)
	Rockwell Superficial	147.1N (15kgf), 294.2N (30kgf), 441.3N (45kgf)
	Light Force Brinell	61.29 (6.25kgf), 98.07 (10kgf), 153.2 (15.625kgf), 245.2 (25kgf), 294.2 (30kgf), 306.5 (31.25kgf), 612.9 (62.5kgf), 980.7 (100kgf), 1226 (125kgf), 1839 (187.5kgf)
Force Control	Automatic control (unloading/duration/unloading) with closed-loop feed back	
Console/Display Unit	Touch-screen operation with back-lit LCD graphic display	
Test Force Selection	By touch screen	
Table up/down drive	Power-Drive (for full-automatic measurement)	
Load Duration	0 to 120 sec. (1 sec. step)	
Maximum Specimen Height	8.1" (205mm)	15.5" (395mm)
Maximum Specimen Depth	5.9" (150mm)	
Display Indication Functions	Hardness value, Converted hardness value, Test conditions, go/no-go tolerance judgment, statistical processing result Rockwell/Rockwell superficial hardness testing. Continuous testing. Cylindrical/spherical surface compensation, data offset. Hardness conversion (HV, HK, HRA/B/C/D/F/G/15T/30T/45T/15N/30N/45N, HS, HB, HBW, tensile strength) Go/no-go tolerance judgment, measured data editing, data memory (max 1024 data) SPC calculation (No. of data, max/min/mean values, range, upper/lower limit values, standard deviation, No. of passing/defective) Histogram, x-R chart	
Data Output	RS-232C, SPC, Centronics	
Dimensions (W x D x H)	9.84" x 26.38" x 23.82" (250 x 670 x 605mm)	
Mass	60kg (133lb)	63kg (139lb)

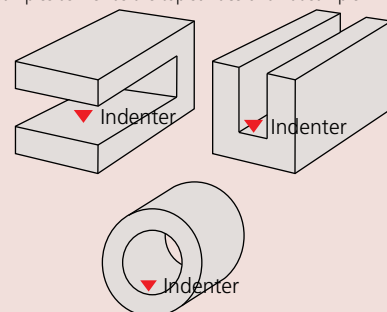
Technical Data

Preliminary test force:	29.42N, 98.07N
Test force	
Rockwell superficial:	147.1, 294.2, 441.3N
Rockwell:	588.4, 980.7, 1471N
Brinell*:	
Test force setting:	By control unit
Load control:	Automatic (loading, duration, unloading)
Load duration:	0s - 120s (1s increments)
Max. specimen height:	205mm (for standard flat anvil)
Max. specimen depth:	150mm (from the center of indenter shaft)
Stage elevation:	Manual or power drive
Control unit:	Sheet-switch type or touch-screen type
Data output:	RS-232C, Digimatic code (SPC) and Centronics
Power supply:	120V AC, 50/60Hz
Dimensions (W x D x H)	
Main unit:	250 x 670 x 605mm
Control unit:	165 x 260 x 105mm

Optional Accessories: See page K-11, 12

Various shapes of specimen can be measured. (Nose-type indenter axis mechanism has been adopted.)

The nose-type indenter mechanism allows measurement of pipe samples as well as the top surface of a flat sample.



Function: Touch-screen type

- Touch-screen operation with a back-lit LCD graphic display.
- Remote selection of the test force linked to the hardness scale selection.
- Choice of message language in English, German, French, Spanish, Italian and Japanese.
- Cylindrical and spherical surface compensation.
- Data offset.
- Conversion to other hardness scales.
- Powerful statistical processing with flexible data point editing and 1024 data memory.
- Measured data editing
- Go/no-go tolerance judgment.
- Statistical processing, histogram and x-R chart